

Receiving Report

Date: 14-10-21

Batch No: 130665

Supplier: Core

Dart P/O: 26176

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☐ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☐
 Shipment Complete: Yes ☐ No ☐ N/A ☐
 QC18 Inspection ☐ N/A ☐
 Work Order ☐ N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

Location



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26176**

Purchase Order Date 10/20/2014

PO Print Date 10/20/2014

Page Number 1 of 2

Order From :

VU-COR001

Ship To : DART AEROSPACE LTD

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID

Contact Name

Vendor Phone 480 497 6136

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via:

FedEx Overnight collect

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extend Pri
1	AN6C44A	Bolt	10/22/2014 Yes 10/22/2014	FN	100.00 Each	\$14.00	\$1,400.
2	MS21920-28	Clamp	10/22/2014 Yes 10/22/2014	FN	50.00 Each	\$32.50	\$1,625.

Line Total: \$1,400.

Line Total: \$1,625.

8014-10-21

PO Instructions: Fedex Acc#151793240

Note:

10/20/2014



C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

Email: sales@coreaviation.com

DUPLICATE

Invoice

Invoice : CA141020-3

Date : 10/20/2014

No. Items : 2

Page : 1 of 1

To:
Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Ship To:
Dart Aerospace Ltd.
Main Finished Goods Location
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Sales Order : 26176

AWB : 771559809647

Resale : Not On File

Your Order# : 26176

Customer# : DALD

Buyer :

Order Date : 10/20/2014

Terms : N 10

Contact : 613-632-9577

Ship Date : 10/20/2014

Sales Person : sale2

Weight :

Ship Via : FEDEX

FOB : GILBERT, AZ

No. Boxes :

Dimensions :

Item	Part Number/Description	Shipped	BackOrd	CD	Unit Price	Total Amt
1	AN6C44A BOLT NSN: 5306-00-275-9647	100	0	FN	\$14.00 EA	\$1,400.00
2	MS21920-28 CLAMP	50	0	FN	\$32.50 EA	\$1,625.00

SP 14-10-21

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TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PO/RO.

MATERIAL IS SUBJECT TO YOUR INSPECTION

OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.

OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.

NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE.

DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE.

NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL. RETURNED GOODS COULD BE

SUBJECT TO A RESTOCK CHARGE.

#####

COUNTRY OF ORIGIN OF GOODS : USA

TYPE OF GOODS : AIRCRAFT PARTS

HARMONIZED CODE : 8803-20-0050

#####

Sub Total : \$3,025.00

Tax Total :

S + H : \$0.00

Balance : \$3,025.00



C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85298
USA
Ph: 480-497-6136 Fax: 480-497-3568
EMail: sales@coreaviation.com

Packing List

Ship Doc : CA141020-2
Printed : 10/20/2014
No. Items : 3
Page : 1 of 1

Bill To:
Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Ship To:
Dart Aerospace Ltd.
Main Finished Goods Location
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Sales Order : 26176	AWB : 771559809647	Resale : Not On File
Order Date : 10/20/2014	Customer# : DALD	Buyer :
Ship Date : 10/20/2014	Terms : N 10	Contact : 613-632-9577
Ship Via : FEDEX	Sales Person : sale2	Weight :
Ship Account: 151793240	FOB : GILBERT, AZ	No. Boxes :
		Dimensions :

Item	Part Number/Description	CD	Location	UM	Ord	B/O	Shipped	Cust. PO#
3	AN8C16 BOLT MACHINE NSN:5306-00-180-2749	FN	HC202	EA	20	0	6	25875
1	AN6C44A BOLT NSN:5306-00-275-9647	FN	HC202	EA	100	0	100	26176
2	MS21920-28 CLAMP	FN	HC202	EA	50	0	50	26176

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TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PO/RO.
MATERIAL IS SUBJECT TO YOUR INSPECTION
OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.
OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.
NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE.
DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE.
NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL. RETURNED GOODS COULD BE
SUBJECT TO A RESTOCK CHARGE.

#####

COUNTRY OF ORIGIN OF GOODS : USA

TYPE OF GOODS : AIRCRAFT PARTS

HARMONIZED CODE : 8803-20-0050

#####

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA

Phone: 480-497-6136 Fax: 480-497-3568 FAA Sta. #: Web:

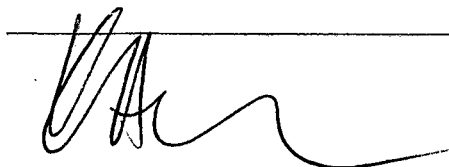
Invoice : CA141020-3
Date : 10/20/2014
PO : 26176
Issued By : sale2
Page : 1 of 1

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO & TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.

ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.

ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

Item	Part Number/Description	Shipped	CD
1	AN6C44A Lot:15632	100	FN
2	MS21920-28 Lot:173427/A Cert#:PL-42 8803(50)	50	FN



KAIZER HUSEIN

BUTLER, INC.

1600 W. 166th STREET
GARDENA, CA 90247

Packing List

Customer No.: C.O.R.E

Ship To: **CORE AVIATION SERVICES, INC.**

16305 E. TWIN ACRES DR.
GILBERT, AZ 85298

Bill To: **CORE AVIATION SERVICES, INC.**

16305 E. TWIN ACRES DR.
GILBERT, AZ 85298

Date			Ship Via		F.O.B.		Terms	
11/27/12			UPS COL		Origin			
Purchase Order Number			Order Date		Sales Person		Our Order Number	
STK120713-5			07/16/12				15632	
Quantity			U/M	Item Number	Description	Serial Number		
Req	Shipped	B.O.						
1000	500	500	each	AN6C44A			LOT 15632	

RECEIVED NOV 28 2012
RECEIVED NOV 28 2012

BUTLER INC.

Thank You

1600 West 166th Street Gardena, CA 90247
(310) 323-3114 FAX (310) 324-0914



PERRY JOHNSON
REGISTRARS, INC.
ISO 9001 REGISTERED

BUTLER INC.

1600 W. 166th STREET
GARDENA, CALIFORNIA 90247
(310) 323-3114 / FAX (310) 324-0914



PERRY JOHNSON
REGISTRARS, INC.
ISO 9001 REGISTERED

CAGE # 59053

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85298

CERTIFICATE OF COMPLIANCE

BUYER ORDER NO.: STK120713-5 ITEM: 1

NSN #: NA PART NUMBER: AN6C44A REV: 2

DESCRIPTION: BOLT, HEX HEAD, .3750-24 x 4.578, 431, PASSIVATE

SPECIFICATIONS: NASM6812-3, ASTM A 493-09, AMS-H-6875B, AMS2700E

QUANTITY: 500 LOT #: 15632 HEAT #: G18835

BUTLER INC. HEREBY CERTIFIES THAT THIS LOT HAS BEEN PRODUCED, SAMPLED, INSPECTED, TESTED, MARKED AND PACKAGED IN ACCORDANCE WITH ALL CONTRACT, DRAWING AND SPECIFICATION REQUIREMENTS. FURTHERMORE, BUTLER INC. CERTIFIES THAT DOCUMENTED EVIDENCE OF COMPLIANCE WITH ALL CONTRACT, DRAWING AND SPECIFICATION REQUIREMENTS APPLICABLE TO THIS LOT IS ON FILE AT OUR PLANT IN THE FORM OF MECHANICAL, METALLURGICAL AND/OR CHEMICAL TEST REPORTS AND INSPECTION RECORDS, AND IS AVAILABLE FOR BUYERS REVIEW.

DATE OF EXECUTION: 11/27/12

SIGNATURE: Tod F. Polidori
TOD F. POLIDORI

TITLE: Q.A. MANAGER

Form #BIC015
Rev 11/97

Order No: 3440497
Time 15:45:40



FRY STEEL COMPANY
Registered ISO 9001
13325 MOLETTE ST.
SANTA FE SPRINGS, CA 90670
(562) 802-2721

B04163
Cust. NO.: 22899
P.O. NO.:

CERTIFICATE OF COMPLIANCE

BUTLER INC ***
1600 W 166TH ST
** MAIL OUT INVOICES **
GARDENA CA 90247-4704

ROOKE MFG
3360 W HARVARD ST

SANTA ANA CA 92704-3920

07/16/12

QTY	--DESCRIPTION--	--ITEM CODE--	--HEAT NUMBER--
	CD 431 ANN AMS 5628 GREEN/YELLOW		
47	BARS .385"RD 12'RL PIE	4250	G18835

REVIEWED BY: 

DATE: 9-14-12

NOTICE

A COPY OF THE ORIGINAL MILL CERTIFICATION IS ATTACHED*

CHEMICALS & PHYSICALS ARE REPORTED THAT WILL MEET THE SPECIFICATIONS SHOWN ON THE CERTIFICATE.
EXCEPTIONS TO SPECIFICATIONS SHOULD BE SHOWN ON THE CERTIFICATION.

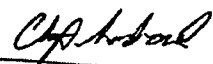
AUTOMATIC EXCEPTIONS TO THE SPECS LISTED ARE: LINE MARKING AND INSPECTION(I.E. MAG., SONIC, ETC.)

WE SUGGEST CONSULTING AN EXPERT ABOUT RELATED INSPECTION, PRIOR TO ALTERING THE MATERIAL FROM THE AS SHIPPED/RECEIVED
CONDITION. "DEFECT FREE" MATERIAL CAN NOT BE GUARANTEED WITHOUT PRIOR INSPECTION APPROPRIATE TO APPLICATION.

**NO WELD REPAIR HAS BEEN PERFORMED AND THIS MATERIAL IS FREE FROM MERCURY AND RADIUM
CONTAMINATION AT TIME OF SHIPMENT**

The willful recording of false, fictitious or fraudulent statements on this document may result as a felony under federal statutes.
*WHEN APPLICABLE

RAW MAT'L USED
FOR LOT # 15632


CHIP SANDOVAL - Q.C. MANAGER

Dunkirk Specialty Steel, LLC

A Universal Stainless Company

P.O. Box 319

830 Bringham Rd.

Dunkirk, NY 14048

Quality System Registered to
ISO9001 and AS9100

Material Certification

MILL ORDER: 0042390
PART NUMBER: S#4250
P.O. NUMBER: 46809-25

P.O. DATE: 11/22/2011

PAGE NUMBER: 1 of 1

PRINTED: 7/25/12 14:03

S FRY STEEL COMPANY
O T P.O. BOX 4048
L O
D

SANTA FE SPRINGS, CA 90670

S FRY STEEL CO
H T C/O C.M.I. FREIGHT TRANS
I O 4201 WEST 36TH ST
P

CHICAGO, IL 60623

Material Description: STAINLESS STEEL ROUND BAR 431 EAF+AOD ANNEALED CENTERLESS GROUND AMS 2303F, ASTM A484-10, MIL-S-18732D, AMS-S-18732B, AMS 5628F, McDonnell Douglas DMS-1565G (except sonic), Hi Shear #115J (Type II, chemistry only), Federal QQ-S-763C Am. 2 (431 cond. A, exc. hard. & impact), waive CLM, ASTM A276-10 (431),

Size: .3850 DIAM X 132.0000 MIN/ 156.0000 MAX RANDOM LENGTH

Heat Number	C	0.15	MN	0.60	SI	0.35	S	0.004	P	0.020
G18835	CR	16.12	W	<0.05	V	0.03	NI	2.19	MO	0.06
	CO	<0.05	CU	0.15	SN	0.010	PB		CB	0.02
	TA		AL	<0.01	TI	<0.01	FE		B	
	O		MG		CA		SE		ZR	
	AG		BI		N	0.048	H		CQ	

HARDNESS (AS SHIPPED): 262 BHN

TENSILE CAPABILITY: 1875F/1HR/OQ+1175F/3HR/AC

T/S KSI	Y/S KSI	%EL
152.4	114.7	18.9

TENSILE CAPABILITY: 1875F/1HR/OQ + -100F/2HR/AC+550F/2HR/AC + 550F/2HR/AC

T/S KSI	Y/S KSI	%EL	%R/A
214.9	158.4	16.0	59.0

HARDENABILITY: Rc 49.0

MICRO TEST: ACCEPTABLE

MACRO ETCH TEST: ACCEPTABLE

GRAIN SIZE: 8

FERRITE: <4%

MAGNETIC PARTICLE F/S = 0/0

KNOWINGLY RECORDING FALSE, FICTITIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHED AS A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAW, TITLE 18, CHAPTER 47.

FRY STEEL CO. CERTIFIES THAT THIS IS
A TRUE COPY OF THE ORIGINAL MILL TEST
REPORT NOW ON FILE
RECEIVED AND INSPECTED

S# 4250


MELT SOURCE: UNIVERSAL/DUNKIRK

CHEMICAL BALANCE IS Fe

MATERIAL MELTED IN THE USA BY UNIVERSAL STAINLESS & ALLOY PRODUCTS, BRIDGEVILLE, PA

MATERIAL MANUFACTURED IN THE USA

11 20 2012

BY 
CHIP SANDOVAL - Q.C. MANAGER

/S/John M. Berry

/S/John M. Berry

John M. Berry, QA Technician

07/25/12

Date

Prepared by: John M. Berry, QA

Melted and manufactured in compliance with DFARS 252.225-7014 ALT 1. Melted by USAP in Bridgeville, PA, USA. Certification IAW DIN 50 049 / EN 10204 3.1. Material complies with EU directive 2002/95/EC (RoHS). The test results shown are certified to be a correct statement of records that were derived from testing samples of the material. Results meet applicable specifications. No welding was performed on the material supplied on this order. Material is free from mercury contamination. Material is of NAFTA origin. This material was produced under the Dunkirk Specialty Steel Quality Management System documented in QP Manual, Rev. 6 dated 1/6/2012, conforming to NCA-3800. Material testing was performed as applicable in accordance with ASTM A370, A604, E8, E10, E18, E23, E45, E112, E139, E381, E572, E1019, STP-CHEM-GDS, E1444, & AMS 2315. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal Law, Title 18, Chapter 47. Test results are maintained in company records.

CONTINENTAL

HEAT TREATING, INC.

10643 S. NORWALK BL.
SANTA FE SPRINGS
CALIFORNIA 90670
562-944-8808
800-622-6624
FAX 562-944-1499
www.continentalht.com**CERTIFICATION**CERTIFICATION NUMBER
616535S
O
L
D

T
O

BUTLER INC
1600 W 166TH STREET
GARDENA, CA 90247-4704S
H
I
P

T
O

BUTLER INC
1600 W 166TH STREET
GARDENA, CA 90247-4704CUSTOMER NUMBER
0047500DATE RECEIVED
09/26/12CUSTOMER P.O. NUMBER
23924

CUSTOMER SHIPPER

QUANTITY
1270WEIGHT
209PART NUMBER / DESCRIPTION
AN6C44A REV.2 LOT# 15632

3 PANS

HEAT# G18835

END USER: C.O.R.E.

H/T, 125-145 KSI PER P.O.

MATERIAL
431 S/SHARDNESS
26-32 HRCMAX-CROSS SECTION
.385

CASE DEPTH

CORE HARDNESS

SPECIFICATIONS
AMS 2759/5 B AMS H 6875 B

PROCESS	SPEC TEMP	SPEC TIME	EQUIP.	ACT TEMP	TIME IN	TIME AT-HEAT	TIME OUT	ATMOS DEWPT	Q-MED & TEMP	DATE
RACK VERT			RACK		1:00	Y				10/05
PRECLEAN	140	1:05	WASH	140	18:40	18:40	18:45	AIR	A/C	10/05
LOADCOUPLE			WIRE		.08	Y				10/08
SET V P			ATMOS		.02	Y				10/08
AUSTENITIE	1875	:45	V1	1875	20:49	00:00	00:45	VAC	OIL	10/08
SUBZERO	-100	2:00	CB3	-100	02:55	03:10	05:10	NIT	A/W	10/09
TEMPER 15	1125	3:00	D12	1125	12:35	13:30	16:30	AIR	A/C	10/09
TEST RESULTS: 31 HRC										
TEMPER 15	1125	3:00	D12	1125	00:25	01:20	04:20	AIR	A/C	10/10
GLASS BEAD			B2		4:00	Y				10/11
LAB#: 427/07911 TEST:1 ACCT:1270 REJT:0										

REVIEWED BY:

JB
A5

DATE: 10-16-12

HARDNESS: 29-32 HRC QTY TESTED: 15 QTY ACCT: 1270 QTY REJT: 0

INSPECTOR
ALTER WILLIAMS JR.DATE
10/12/12QUALITY MANAGER
JIMMY MARTINEZ for DON LOWMAN

Process Certification covers thermal processing and/or hardness testing only. No particular mechanical properties of any material should be assumed, or are implied, as a result of the thermal processing and/or hardness testing cited in this Process Certification. Material processed in a mercury-, radium- and asbestos-free environment. Unless otherwise specified above, for all AMS material specifications, no qualification or periodic testing has been performed.

FURNACES CERTIFIED TO MEET THE REQUIREMENTS OF AMS-H-6875, CURRENT REVISION. HARDNESS TESTING PERFORMED TO THE LATEST EDITION OF ASTM E 384, ASTM E 10, ASTM E 110, ASTM E 18, ASTM E 140 AND ASTM A 370.

7.1 REV D 12-07-11

SUBJECT TO CONDITIONS ON REVERSE SIDE



Element Materials Technology
15062 Bolsa Chica
Huntington Beach, CA
92649-1023 USA

P 714 892 1961
F 714 892 8159
T 888 786 7555
info.hb@element.com
element.com

Contact: Tod Polidori
Butler, Inc.
1600 West 166th Street
GARDENA, CA 90247

TEST CERTIFICATE — EAR-CONTROLLED DATA

Date: 11/15/2012
Purchase Order Number: 24091
Work Order Number: BUT004-11-13-02864-1

Part No.:	AN6C44A REV. 2
Lot No.:	15632
Heat No.:	G18835
Material:	431
Specification:	NASM 6812-2

FASTENER EVALUATION — STAINLESS STEEL

Number of Pieces: 5

Etchant:

Micro: Vilella's
Temperature: Ambient
Magnification: 100X/200X
Macro: Vilella's
Temperature: Ambient
Magnification: 20X

Grain Flow:

Head: Grain flow follows the contour of the head. (Acceptable)
Head to Shank Fillet: Grain flow follows the contour of the head to shank fillet. (Acceptable)
Threads: Grain flow follows the contour of the threads. (Acceptable)

Cracks:

The entire sample shows no evidence of cracks.

Discontinuities / Defects:

Head: No discontinuities / defects found.

Threads:

Crest Laps: 0.002" (Within limits)
Flank Laps: No discontinuities / defects found.
Root Laps: No discontinuities / defects found.

Grain Growth:

None

Grain Size:

ASTM 7.0

Surface Condition on Head:

No surface contamination (IGA) found.

Surface Condition on Threads:

No surface contamination (IGA) found.

Microstructure:

Exhibits fine tempered martensite with no visible carbide precipitation in the grain boundaries.

Surface Hardening:

None except as created in cold working rolling of threads.

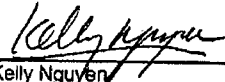
MATERIAL CONFORMS TO SPECIFICATION

This document contains technical data whose export and re-export/retransfer is subject to control by the U.S. Department of Commerce under the Export Administration Act and the Export Administration Regulations. The Department of Commerce's prior written approval may be required for the export or re-export/retransfer of such technical data to any foreign person, foreign entity or foreign organization whether in the United States or abroad.

REVIEWED BY: 

DATE: 11-15-12

Respectfully submitted


Kelly Nguyen

Senior Quality Administrator

15062 Bolsa Chica, Huntington Beach, CA 92649
(714) 892-1961 ph • (714) 892-8159 fax www.element.com

The information contained in this certification represents only the material submitted and is certified only for the quantities tested. Reproduction except in full is reserved pending written approval. The recording of false, fictitious, or fraudulent statements or entries on the certificate may be punishable as a felony under federal law. All testing was performed in a mercury free environment. **All testing performed in accordance with the latest edition of the applicable ASTM, or other Federal Test Method in effect at the time of test.**



**PERRY JOHNSON
REGISTRARS, INC.**
ISO 9001 REGISTERED

BUTLER INC.

1600 W. 166th STREET
GARDENA, CALIFORNIA 90247
(310) 323-3114 / FAX (310) 324-0914



**PERRY JOHNSON
REGISTRARS, INC.**
ISO 9001 REGISTERED

CERTIFIED TEST REPORT

CAGE CODE: 59053

PART NO: AN6C44A REV: 2
LOT NO: 15632
HEAT NO: G18835
MAT'L: 431

PROCUREMENT SPEC: NASM6812 REV: 2
LOT SIZE: 1249
TEST DATE: 11/16/12
CERTIFICATION NO: 4613

Test type: **Rockwell hardness**
Results:

Test value: N/A

Test method:

Butler procedure no:

1.	5.	9.	13.	17.	21.	25.	29.
2.	6.	10.	14.	18.	22.	26.	30.
3.	7.	11.	15.	19.	23.	27.	31.
4.	8.	12.	16.	20.	24.	28.	32.

Technician: _____

Stamp: _____

Test type: **Axial tensile**
Results:

Test value: 10100 lbs min

Test method: NASM1312-8

Butler procedure no: BIQOP-5-8-4

1. 14844 lbs	5. 14613 lbs	9.	13.	17.	21.	25.	29.
2. 14816 lbs	6.	10.	14.	18.	22.	26.	30.
3. 14715 lbs	7.	11.	15.	19.	23.	27.	31.
4. 14353 lbs	8.	12.	16.	20.	24.	28.	32.

Technician: P. Ron
Flavio Ron

Stamp:

Test type: **Double shear**
Results:

Test value: 16560 lbs min

Test method: NASM1312-13

Butler procedure no: BIQOP-5-8-5

1. 20699 lbs	5. 20922 lbs	9.	13.	17.	21.	25.	29.
2. 20737 lbs	6.	10.	14.	18.	22.	26.	30.
3. 20598 lbs	7.	11.	15.	19.	23.	27.	31.
4. 20816 lbs	8.	12.	16.	20.	24.	28.	32.

Technician: P. Ron
Flavio Ron

Stamp:

Test type: **Recess torque**
Deformation allowable:
Results:

Test value: N/A
Installation:

Test method:
Removal:

Butler procedure no:
Sample size:

Technician: _____

Stamp: _____

Test type: **Magnetic permeability**
Results:

Test value: N/A
Sample size:

Test method:

Butler procedure no:

Technician: _____

Stamp: _____

Material, as tested, conforms to specification requirements. The information on this report represents only the material tested. This report shall not be reproduced except in full without the written approval of Butler Inc.

Allblack Company, LLC

13090 Park St.

Santa Fe Springs, CA 90670

Phone: (562) 946-2955

Fax: (562) 946-6665

Certificate of Conformance

To: Butler Inc.

1600 West 166th Street

Gardena, CA 90247

United States

From: Allblack Company, LLC

13090 Park St.

Santa Fe Springs, CA 90670

Packing List No: 326480

Shipping Date: 11/20/12

Today's Date: 11/27/12

PO Number: 24202

MERCURY FREE PROCESS**Quantity****Shipped****Unit****Description****Job Number**

1

LOT

PASSIVATE PER AMS2700E 1213PCS. OF P/N AN6C44A REV 2 LOT:15632
HT#G18835 MATL:431, 4PNS: 185#

441732

1

EA

FUEL FEE

441733

GENTLEMEN: This is to certify that the following articles have been processed and/or inspected as indicated above in accordance with military standards and specifications. If testing is not noted then no testing was performed. If a specification is not called out on the purchase order, then the process was performed per best commercial practice.

REVIEWED BY: 

DATE: 11-27-12



Inspector's Initials

Allblack Company, LLC

AS9100 AND ISO 9001 ACCREDITED



2168 WEST 25TH STREET • CLEVELAND, OHIO 44113-4172
PHONE: 216-771-7655 • FAX 216-771-2887

PACKING SLIP AND
CERTIFICATION OF COMPLIANCE

DATE: Apr 22, 2014
PACKING SLIP NO: 428603
JOB NUMBER: 173427/A

Sold to:
CORE AVIATION SERVICES INC
ATTN ACCOUNTS PAYABLE
16305 E TWIN ACRES DRIVE
GILBERT AZ 85298

Ship to:
CORE AVIATION SERVICES INC
ATTN RECEIVING
16305 E TWIN ACRES DRIVE
GILBERT AZ 85298

Cust. No.	Customer P.O. No.	Ship Date	Ship Via	F.O.B.
18000/00	STK140305	4/22/14	RFS	VOSS FL

Our Order NO.	Order Date	Sales Rep	Terms
173427/A	3/06/14	R4	NET 30 DAYS

Qty. Ordered	Qty. Shipped	Part/Description	REV-D	UM
500	350	MS21920-28		EA

BAND CLAMP

Voss Internal #: 0459437

MS21920-28 REV D

ITEM #1

FEDEX ACCT #227069074

2 CTNS @ 18# EA, 1 CTN @ 7#
2 CTNS @ 150 PCS EA,
1 CTN @ 50 PCS

All parts comply to specialty metal DFAR requirements
All parts manufactured in USA

We hereby certify that parts and/or materials included in the above shipment have been manufactured and/or processed in compliance with all applicable purchase order and drawing specifications. In addition, data of chemical, physical and mechanical properties, where required, are on file for examination.

Micah Moyer E-mail: mmoyer@vossand.com
Senior Quality Engineer

ITAR/EAR EXPORT CONTROLS MAY APPLY PER FEDERAL REGULATIONS (22 CFR 120-130)

PLEASE DO NOT ASSUME ANY DEBITS UNTIL VOSS CREDIT IS AUTHORIZED.

WE HEREBY CERTIFY THAT THESE GOODS PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF THE SECTIONS 6, 7 AND 12 OF THE FAIR LABOR STANDARDS ACT, AS AMENDED, AND OF REGULATIONS AND ORDERS OF THE UNITED STATES DEPT. OF LABOR ISSUED UNDER SECTION 14 THEREOF.

EEO CLAUSE from EXECUTIVE ORDER 11246

EQUAL EMPLOYMENT OPPORTUNITY: The Equal Employment Opportunity clause in Section 202, Paragraphs 1 through 7 of Executive Order 11246, as amended, relative to equal employment opportunity and the implementing Rules and Regulations of the Office of Federal Contract Compliance and the affirmative action clauses set forth in 41C.F.R. 60-250.4 and 41C.F.R. 60-741.4 relating to disabled veterans, veterans of the Vietnam era and handicapped individuals are incorporated herein by specific reference.